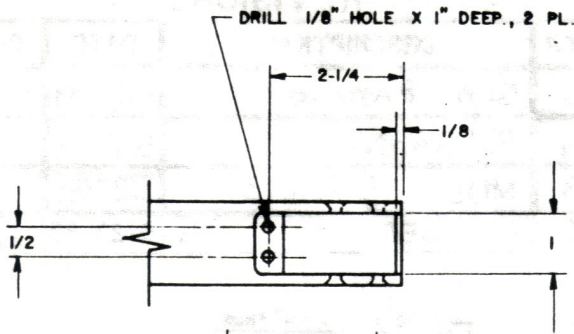


REVISIONS

LTR	DESCRIPTION	DATE	CHECKED
	NEW DRAWING	1/26/88	IJS
A	REDRAWN	9/7/88	IJS
B	MODIFIED FIG. 3	3/27/89	IJS
C	REVISED	TA 9-22-95	<i>[Signature]</i>



* MINIMUM CLEARANCE REQUIRED

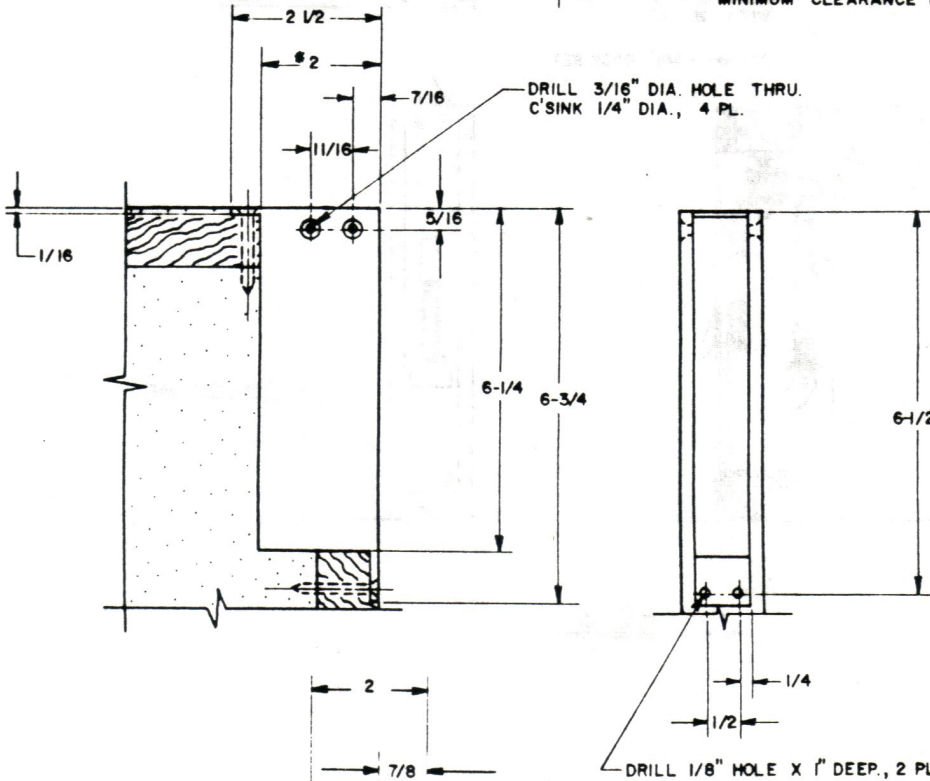
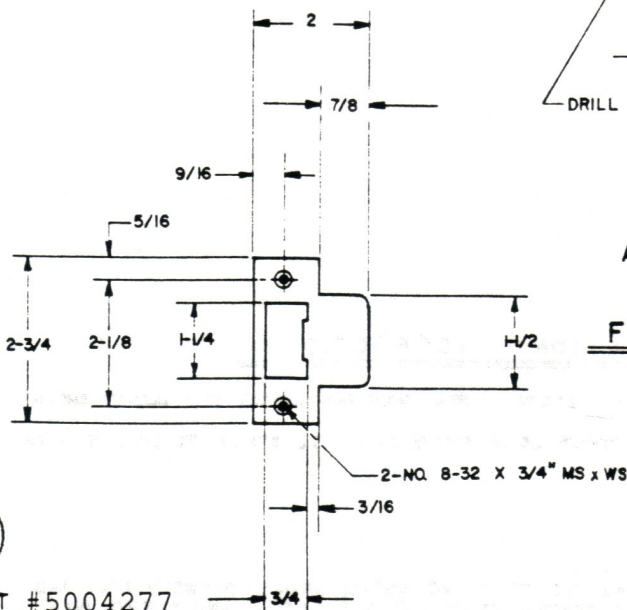
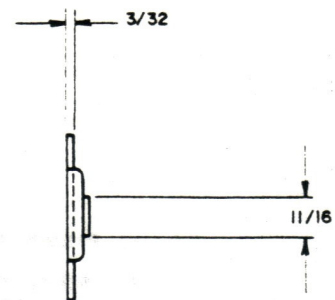


FIGURE 1



ANSI 115.1
STRIKE

FIGURE 2



PATENT #5004277
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Triangle Brass Manufacturing Company, Inc.
3528 Emery Street, P.O. Box 23277
Los Angeles, CA 90023, USA

SCALE:

INSTALLATION 3825
SEMI-AUTO FLUSHBOLT
(WOOD DOOR)

DRAWN BY: LAR

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NOTE

DIMENSIONS SHOWN ARE FOR TOP
FLUSH BOLT. 3820 FLUSH BOLT RECO-
MMENDED FOR TOP CORNER ONLY.

REVISIONS

LTR	DESCRIPTION	DATE	CHECKED
	NEW DRAWING	1/26/88	IJS
A	REDRAWN	9/7/88	IJS
B	MODIFIED FIG. 3	3/27/89	IJS
C	REVISED	TA. 9-22-95	<i>JP</i>

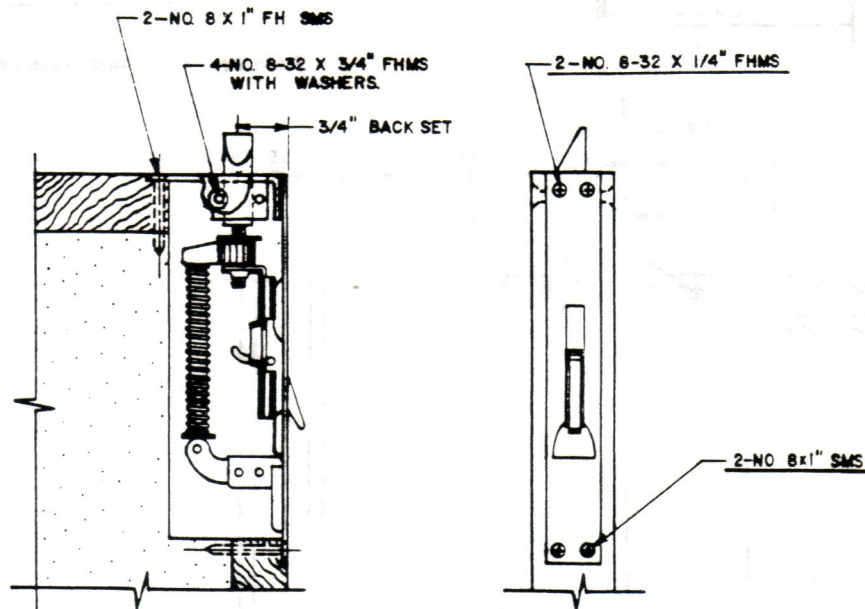


FIGURE 3

INSTALLATION INSTRUCTIONS

- 1). PREPARE INACTIVE DOOR AS SHOWN IN FIGURE 1. SEAL DOOR IMMEDIATELY. (TOP CORNER SHOWN)
- 2). PREPARE FRAME FOR ANSI A115.1 STRIKE AS IN FIGURE 2. LOCATE STRIKE TO LINE UP WITH BOLT. INSTALL STRIKE.
- 3). INSTALL STRIKE IN FRAME
- 4). HANG DOOR
- 5). ADJUST BOLT SO WHEN FULLY RETRACTED TO PROVIDE 1/8" CLEARANCE BETWEEN BOLT AND STRIKE. TO ADJUST BOLT, REMOVE SCREWS UNDERLINED IN FIGURE 3 AND REMOVE BOLT. ROTATE BOLT UP OR DOWN AS REQUIRED, THEN REPLACE BOLT.

NOTE FAILURE TO PRE-DRILL SCREWHOLES WILL VOID WARRANTY