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**3913, W3913**

## FLUSH BOLT

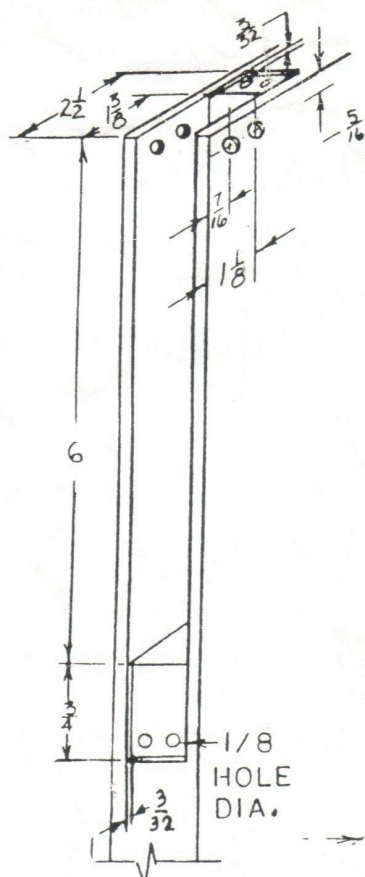
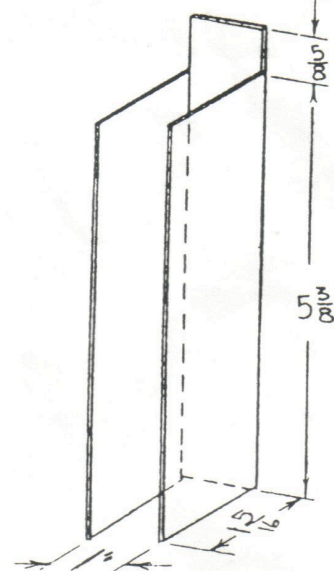
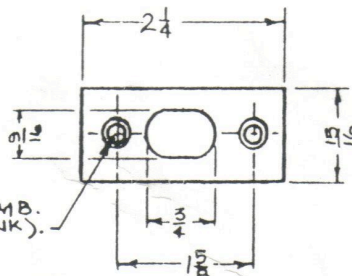


FIGURE 1



FLUSH BOLT  
COVER

FIGURE 2



#BX3/4 WSXMS COMB.  
(3/16 DIA. HOLE C'SNK)  
(STRIKE)

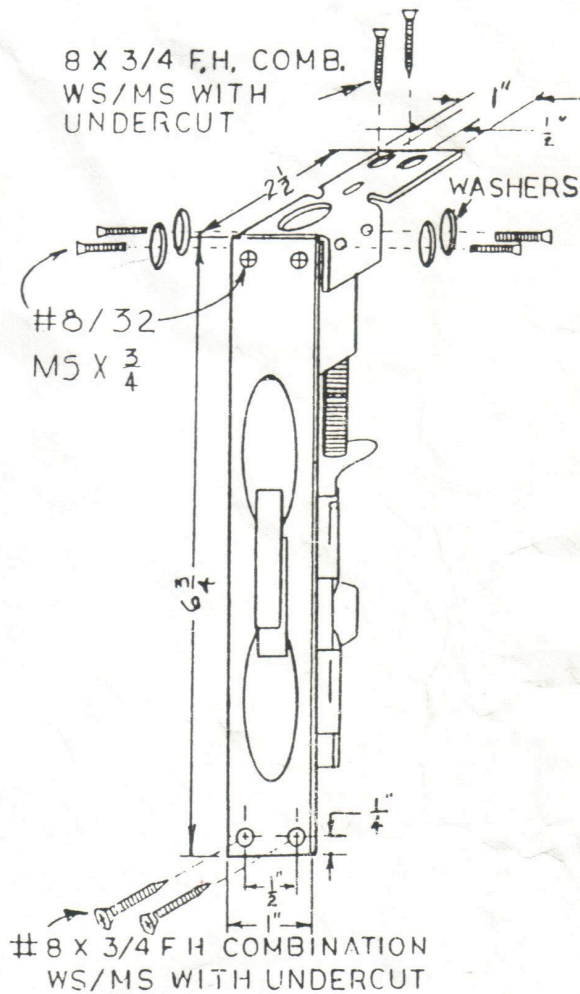


FIGURE 3

PATENT #4315647

REVISIONS			
LTR	DESCRIPTION	DATE	CHECKED
A	REVISED	7/12/91	IJS

## INSTALLATION INSTRUCTIONS

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1. ROUT DOOR AS SHOWN IN FIGURE 1.
2. CHISEL DOOR IN REGIONS INDICATED (FIGURE 1) AS REQUIRED SO FLUSH BOLT FITS FLAT ON BOTH, FRONT AND TOP DOOR EDGES.
3. DRILL 4 -  $\frac{1}{8}$ " PILOT HOLES AS SHOWN IN FIGURE 1.
4. INSERT FLUSH BOLT COVER IN DOOR AS IN FIGURE 2. INSTALL FLUSH BOLT WITH 4 - #8-32  $\times$   $\frac{3}{4}$ " METAL SCREWS AND WASHERS.
5. INSTALL 4 - #8 FLAT HEAD COMBINATION WOOD/METAL SCREWS AS SHOWN IN FIGURE 3.
6. BORE DOOR FRAME WITH  $\frac{5}{8}$ " DIA.  $\times$  1" DEEP HOLE. LOCATE HOLE SO ROD END ENGAGED WHEN BOLT IS ACTIVATED.
7. LOCATE STRIKE OVER  $\frac{5}{8}$ " HOLE.
8. TEST BOLT

DWG. NO. 11563

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